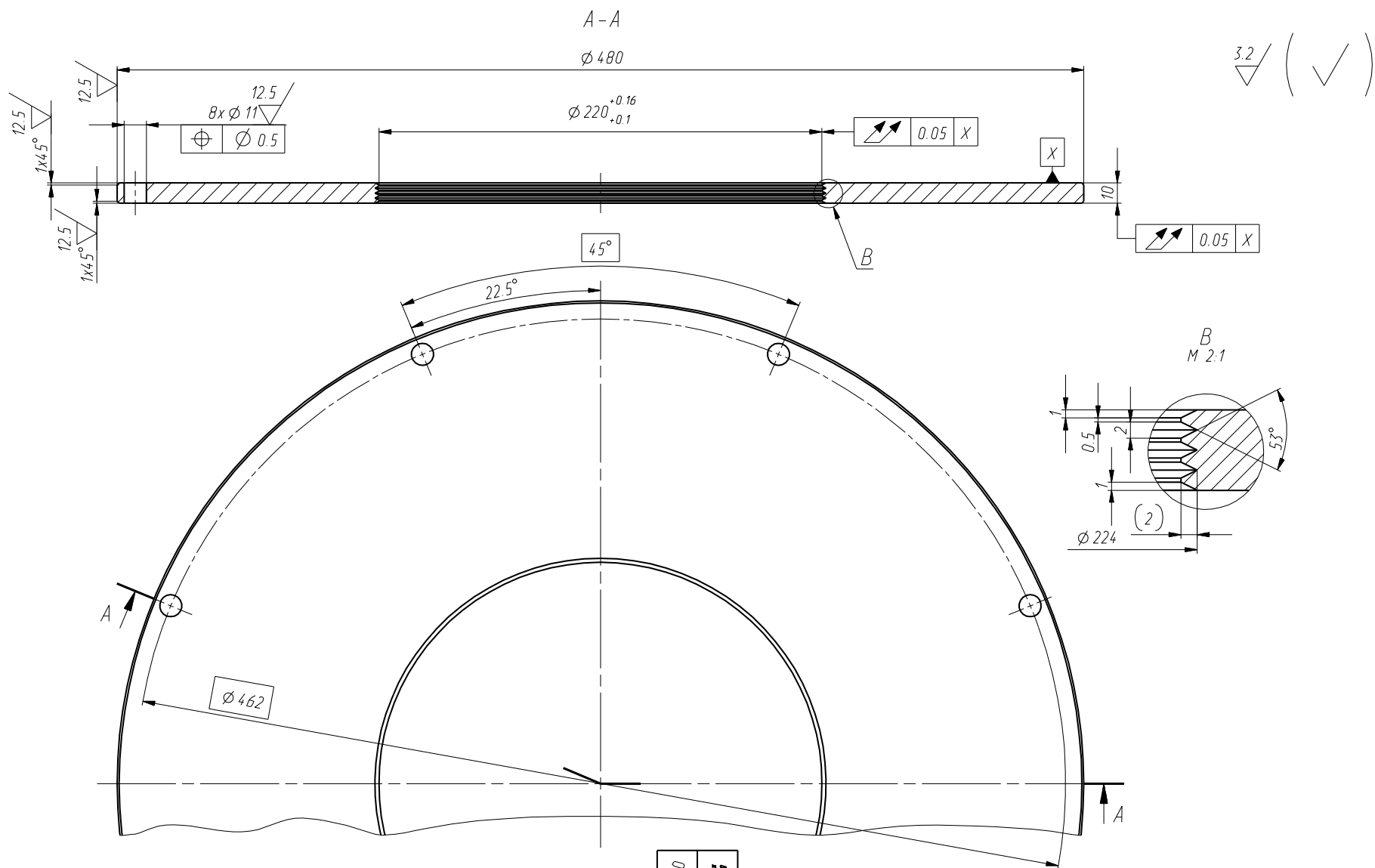


General tolerances			
Machining	ISO 2768-1m		
	Basic Size Range		Perm devia
	over	up to	
	0.5	3	±0.1
	3	6	±0.1
	6	30	±0.2
	30	120	±0.3
	120	400	±0.5
	400	1000	±0.8
	1000	2000	±1.2
2000	4000	±2	
4000	8000	±3	



T496	HPP "Debeda"	Site:	Index:	1995700					Proj. method		Drawing No		Revision	
				1995701							1995701		0	
					Turbine Francis Outer shaft seal Уплътнение външно					Mass	Scale			
										11.1	1:2			
										Page 1	T.pages 1			
					CuSn12 DIN1705							VAPHYDRO BY VARTECH		